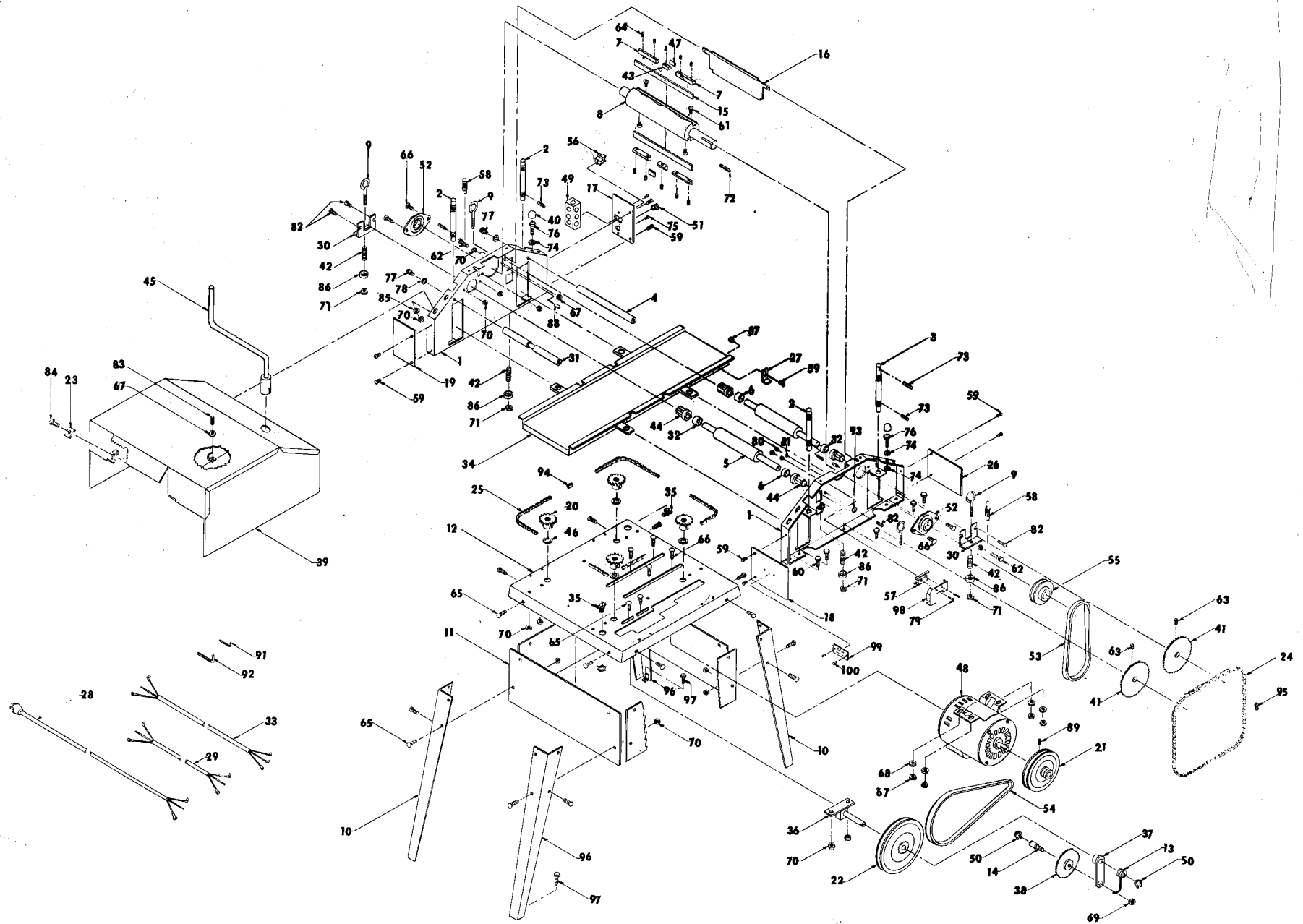


PARTS DIAGRAM FOR MODEL 4540804 PLANER/MOLDER AND MODEL 4540684 JOINTER/PLANER/MOLDER



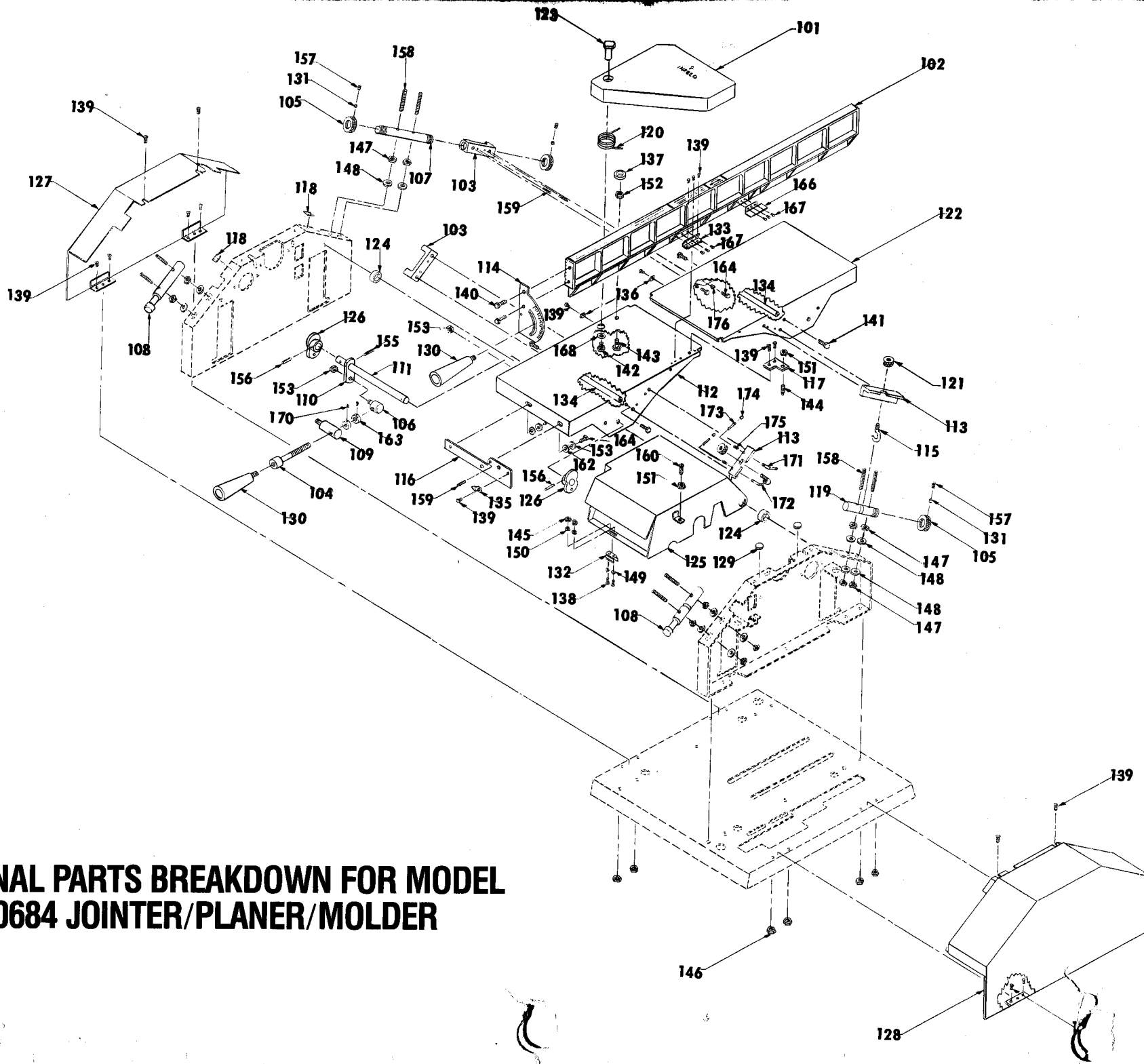
PARTS LIST FOR PLANE — MODEL(S) 4540804 and 4540684

When ordering repair parts or requesting assistance through our Sales and Service Department, please provide following information: Model Number of your machine and the Part No. and Part Name as listed below. The Diagram No.s are provided only for your convenience in locating the correct part Name and Number.

NOTE: Dia. No.s marked (*) are standard parts supplied only on Model 4540804.

DIA. NO.	PART NO.	PART NAME
1	4549001	Side Frame
2	4549005	Corner Screw
3	4549006	Corner Screw Adjustable
4	4549007	Pivot Rod Spacer
5	4549008	Feed Roll
6	4549009	Spacer
7	4549010	Gib 3-11/16
8	4549011	Cutter Head
9	4549012	Eye Bolt
10	4549013	Leg
11	4549014	Side Panel
12	4549015	Base
13	4549019	Spring
14	4549020	Pin
15	4540858	Planing/Jointing Blades (Set of 2)
16	4549025	Chip Breaker
17	4549029	Switch Box Support
18	4549075	Corner Support Bracket
19	4549031	Corner Support Bracket
20	4549033	Corner Sprocket
21	4549034	Pulley-Drive
22	4549536	Pulley-Sprocket
23*	4549040	Stiffner Hinge
24	4549042	Chain #35
25	4549041	Chain #42
26	4549032	Corner Support Bracket (with scale)
27	4549044	Indicator
28	4549045	Cord Set
29	4549046	Cord Set (Motor To Switch)
30	4549047	Roller Cap
31	4549049	Spacer
32	4549055	Spacer
33	4549058	Cord Set (Motor To Interlock Switch)
34	4549502	Table
35	3707976	Flexible Conduit Connector
36	4549517	Bracket Idler Pin
37	4549522	Tensioner Arm
38	4549523	Sprocket Bushing
39*	4549526	Hood
40	4509029	Rubber Tip
41	4509034	Sprocket
42	4509067	Feed Roll Tension Spring
43	4509069	Gib 1"
44	4509076	Feed Roll Bearing
45	4509079	Crank
46	4509246	Base Spacer
47	4509169	Spacer for 1-Inch Gib
48	3707993	Motor
49	3707114	Utility Box
50	3709137	Grip Ring

DIA. NO.	PART NO.	PART NAME
51	3707275	Bushing Heyco
52	3709600	Ball Bearing Self-Align
53	3709674	"V" Belt 3L-300
54	3709669	"V" Belt 4L-380
55	3709727	Pulley
56	3707897	Switch
57	3707903	Interlock Switch
58	3709904	Spring — Chip Breaker
59	B190633	Phillips Pan Head Screw 10-32 x 3/8 Long
60	B250801	Hex Cap Screw 1/4-20 NC x 1/2 Long
61	B251223	Flat Head Cap Screw 1/4-28 NF x 3/4 Long
62	B252001	Hex Cap Screw 1/4-20 NC x 1-1/4 Long
63	C310620	Socket Set Screw 5/16-18 NC x 3/8 Long
64	C371061	Socket Set Screw 3/8-24 NF x 5/8 Long
65	E250800	Carriage Bolt 1/4-20 NC x 1/2 Long
66	E311200	Carriage Bolt 5/16-18 NC x 3/4 Long
67*	R000551	Kep Nut 5/16-18 NC
68	R000526	Plain Washer 5/16
69	R000554	Kep Nut 3/8-16 NC
70	R000552	Kep Nut 1/4-20 NC
71	R000497	Hex Locknut 10-24 NC Nylok
72	R000825	Square Key 1/4 Sq. x 1-1/2 Long
73	R000872	Rollpin 1/4 Dia. x 1-1/8 Long
74	R000381	Hex Locknut 5/16-18 NC Nylok
75	A130602	Slotted Round Head Mach. Screw 6-32 NC x 3/8 Long
76	B311601	Hex Cap Screw 5/16-18 NC x 1" Long
77	B310601	Socket Cap Screw 5/16-18 NC x 3/8 Long
78	R000482	Lockwasher Ext. Teeth 5/16
79	B131612	Pan Head Cap Screw 6-32 NC x 1" Long
80	J131000	Hex Nut 6-32 NC
81	R000466	Lockwasher Ext. Teeth #6
82	A250602	Slotted Round Head Mach. Screw 1/4-20 NC x 3/8 Long
83*	C312020	Socket Set Screw 5/16-18 NC x 1-1/4 Long
84*	B251201	Hex Cap Screw 1/4-20 NC x 3/4 Long
85	R000524	Plain Washer 1/4 Saw
86	4549059	Centering Washer
87	R000378	Hex Locknut 10-32 NF Nylok
88	3709131	Vinyl Tip
89	C250560	Socket Set Screw 1/4-28 NF x 5/16 Long
90	B191033	Phillips Pan Head Screw 10-32 NF x 5/8 Long
91	R000859	Allen Key 5/32 Across Flats
92	R000857	Allen Key 5/16 Across Flats
93	R000481	Lockwasher Ext. Teeth 1/4
94	4509058	Master Link No. 42
95	4509057	Master Link No. 35
96	4549513	Leg & Bracket
97	E251603	Lag Screw 1/4 x 1" Long
98	4549038	Interlock Switch Guard
99	4549073	Model 804 Nameplate (Model 684 — 4549074)
100	R602018	Drive Screw #4 x 3/16 Long



**ADDITIONAL PARTS BREAKDOWN FOR MODEL
4540684 JOINTER/PLANER/MOLDER**

ADDITIONAL PARTS LIST FOR MODEL 4540684 JOINTER/PLANER/MOLDER

DIA NO.	PART NO.	PART NAME
101	4549504	Jointer Blade Guard
102	4549506	Fence and Warning Decal Ass'y.
103	4549107	Jointer Table Slide
104	4549108	Cam Adjusting Screw
105	4549109	Lock Collar
106	4549110	Pivot Stud-Threaded
107	4549111	Adjustment Shaft
108	4549113	Table Slide Rod
109	4549115	Pivot Stud
110	4549116	Pivot Bracket
111	4549117	Pivot Shaft
112	4549118	Table Jointer
113	4549119	Jointer Table Lock Slide
114	4549120	Miter Quadrant
115	4549158	Eye Bolt Lock
116	4549122	Quadrant Mount
117	4549123	Jointer Table Interlock Bar
118	4549124	Jointer Scale
119	4549125	Adjustment Shaft
120	4549126	Torsion Spring
121	4549159	Knob
122	4549128	Jointer Table
123	4549130	Pivot Bolt
124	4549132	Spacer
125	4549503	Planer Guard
126	4549512	Cam
127	4549551	Cover
128	4549552	Sprocket Cover
129	3709259	Rubber Stop
130	3709514	Handle
131	3709705	Nylon Ball
132	3709874	Guard Clip
133	3709802	Hinge
134	4549135	Jointer Table Spacer
135	3579286	Pointer
136	3579050	Pointer

DIA. NO.	PART NO.	PART NAME
137	3709255	Rubber Washer
138	A130402	Round Head Screw 6-32 NC x 1/4 Long
139	B190633	Phillips Pan Head Cap Screw 10-32 NF x 3/8 Long
140	B251001	Hex Cap Screw 1/4-20 NC x 5/8 Long
141	B310801	Hex Cap Screw 5/16-18 NC x 1/2 Long
142	B371201	Hex Cap Screw 3/8-16 NC x 3/4 Long
143	B372001	Hex Cap Screw 3/8-16 NC x 1/4 Long
144	C251625	Socket Set Screw Dog Point 1/4-20 NC 1" Long
145	J131000	Hex Nut 6-32 NC
146	R000550	Kep Nut 10-32 NF
147	4549160	Spherical Nut
148	4549161	Spherical Washer
149	R000466	Lockwasher Ext. Teeth #6
150	R000525	Plain Washer #6
151	R000380	Hex Nut Nylok 1/4-20 NC
152	R000554	Kep Nut 3/8-16 NC
153	R000469	Lockwasher 1/4
155	R841100	Rollpin 1/8 Dia. x 1" Long
156	R847075	Rollpin 3/16 Dia. x 3/4 Long
157	C250320	Socket Set Screw 1/4-20 NC x 3/16 Long
158	C313220	Socket Set Screw 5/16-18 NC x 2" Long
159	R847050	Rollpin 3/16 x 1/2 Long
160	A252002	Slotted Round Head Screw 1/4-20 NC x 1-1/4 Long
162	R000524	Plain Washer 1/4 SAE
163	4549157	Set Collar
164	B250801	Hex Cap Screw 1/4-20 NC x 1/2 Long
166	4549553	Hinge Weldment
167	A130415	Phillips Flat Head Undercut Screw 6-32 NC x 1/4 Long
168	R000279	Lockwasher 3/8 Ext. Teeth
170	C190320	Socket Set Screw 10-24 NC X 3/16 Long
171	4549121	Right Lock Pin
172	4549137	Left Lock Pin
173	R840125	Rollpin 3/32 Dia. x 1-1/4 Long
174	3709548	Vinyl Tip
175	3709035	Spring
176	R000469	Lockwasher 1/4